

## Introduction

- Insufficient microwave heating of food may not adequately kill the microorganisms responsible for foodborne illnesses.
- A microwave heating model coupled with heat, mass, and momentum transfer is needed to fully understand the microwave heating process.

## Computational Methods

- Microwave heating is a multiphysics process of electromagnetic heating coupled with heat, mass, and momentum transfer.
- Electromagnetics:

$$\nabla \times \mu_r^{-1}(\nabla \times \mathbf{E}) - \left(\frac{2\pi f}{c}\right)^2(\epsilon_r - i\epsilon'')\mathbf{E} = 0$$

- Mass conservation:

$$\frac{\partial c_i}{\partial t} + \nabla \cdot (-D_i \nabla c_i) + \mathbf{u} \cdot \nabla c_i = \dot{I}$$

$\mathbf{E}$ : Electromagnetic field

$c$ : concentration

$\mathbf{u}$ : velocity

$\dot{I}$ : vaporization

$Q_m$ : mass source

$Q$ : heat source

- Momentum conservation:

$$\frac{\partial}{\partial t}(\rho \phi) + \nabla \cdot (\rho \mathbf{u}) = Q_m$$

- Energy conservation:

$$(\rho C_p)_{\text{eff}} \frac{\partial T}{\partial t} + \rho C_p \mathbf{u} \cdot \nabla T = \nabla \cdot (k_{\text{eff}} \nabla T) + Q$$

- The material dielectric properties, thermal conductivity, and specific heat capacity were determined as functions of temperature.
- Model input parameters were obtained from Rakesh, et al., 2007.
- COMSOL 4.3 was used to create the geometry, meshes, and solve above equations.

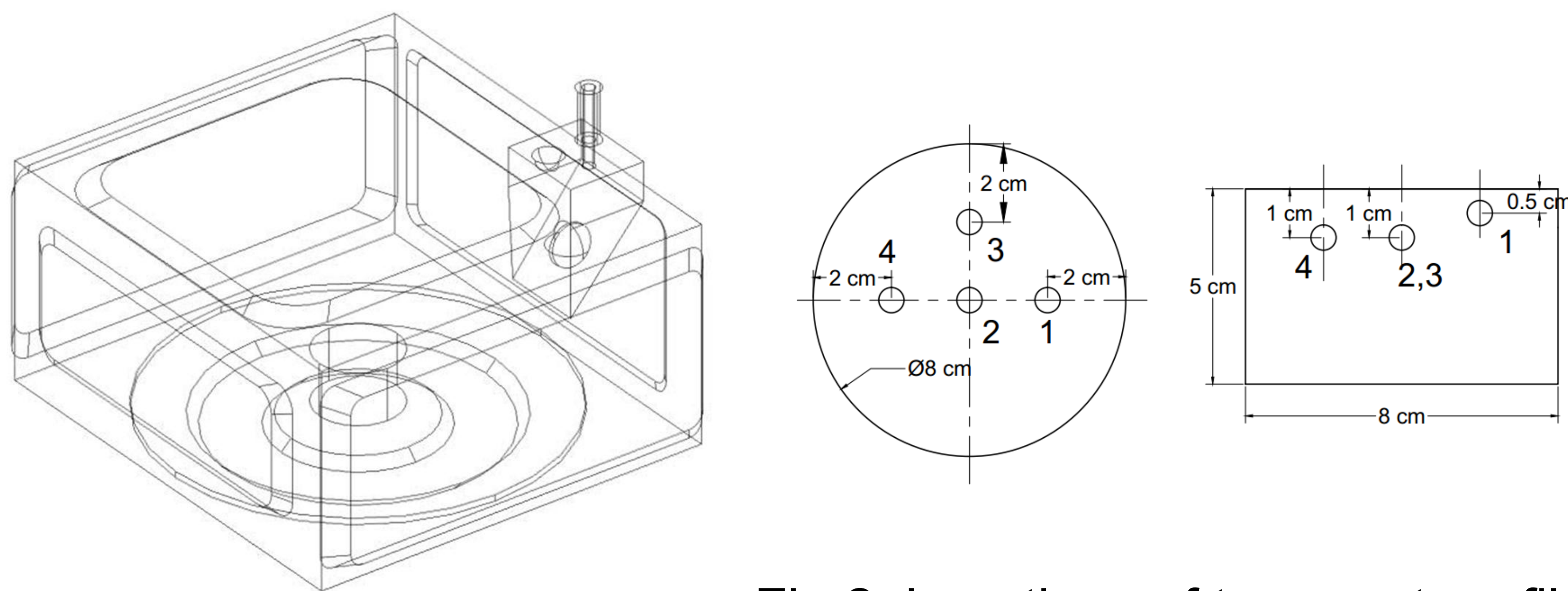


Fig 1. Geometric model.

Fig 2. Locations of temperature fiber-optic sensor measurement points.

## Experiment Validation

- Cylindrical whey protein gel was heated for 60 s. Spatial and transient temperature profiles and moisture content were determined to validate the model.
- Spatial and transient temperature profiles were determined by thermal imaging camera and fiber-optic sensors, respectively.

## Results

- The predicted and experimental transient temperature profiles of points 1 and 2 followed the similar trend.
- There was still large deviation for points 3 and 4, as the RMSE values are 2.7 and 6.0 °C, respectively.

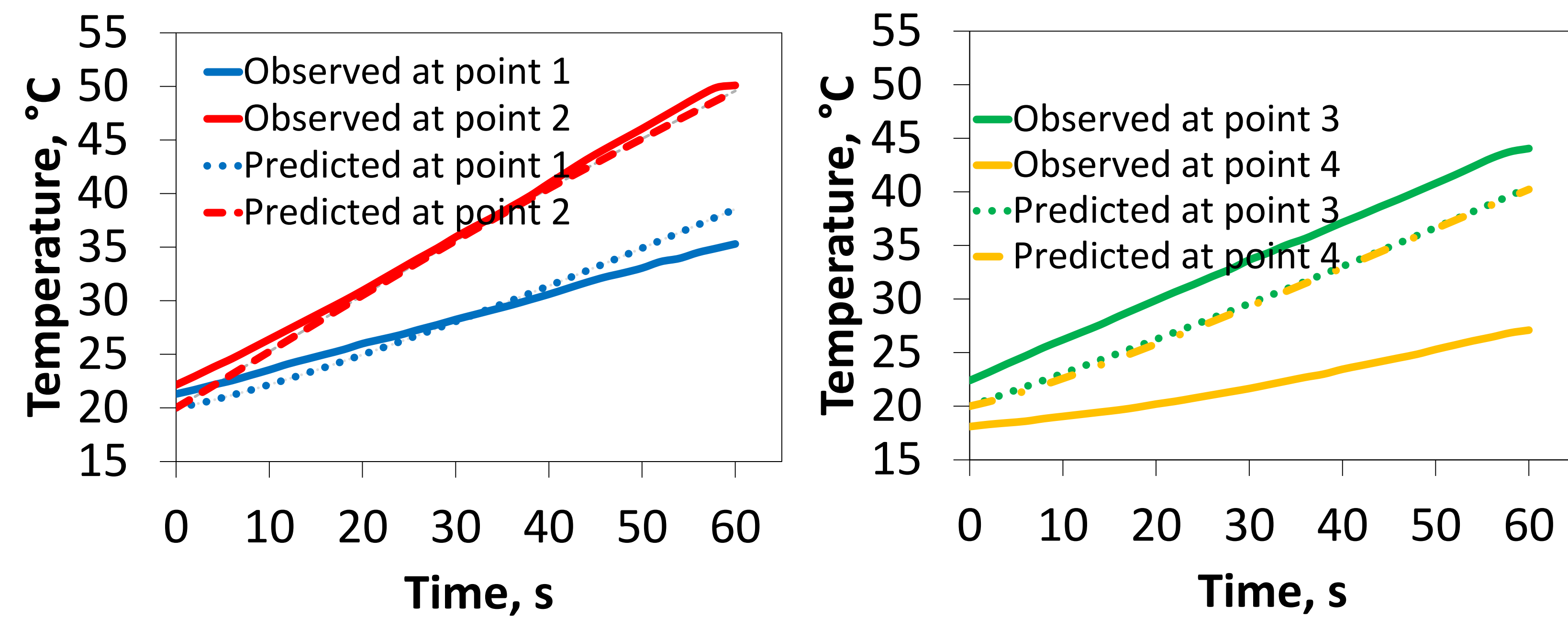


Fig 3. Predicted and observed transient temperature profiles.

- The predicted spatial temperature patterns (hot and cold spots) show a good agreement with the experimental spatial temperature profiles.
- The predicted moisture content correlated with the predicted spatial temperature profiles.

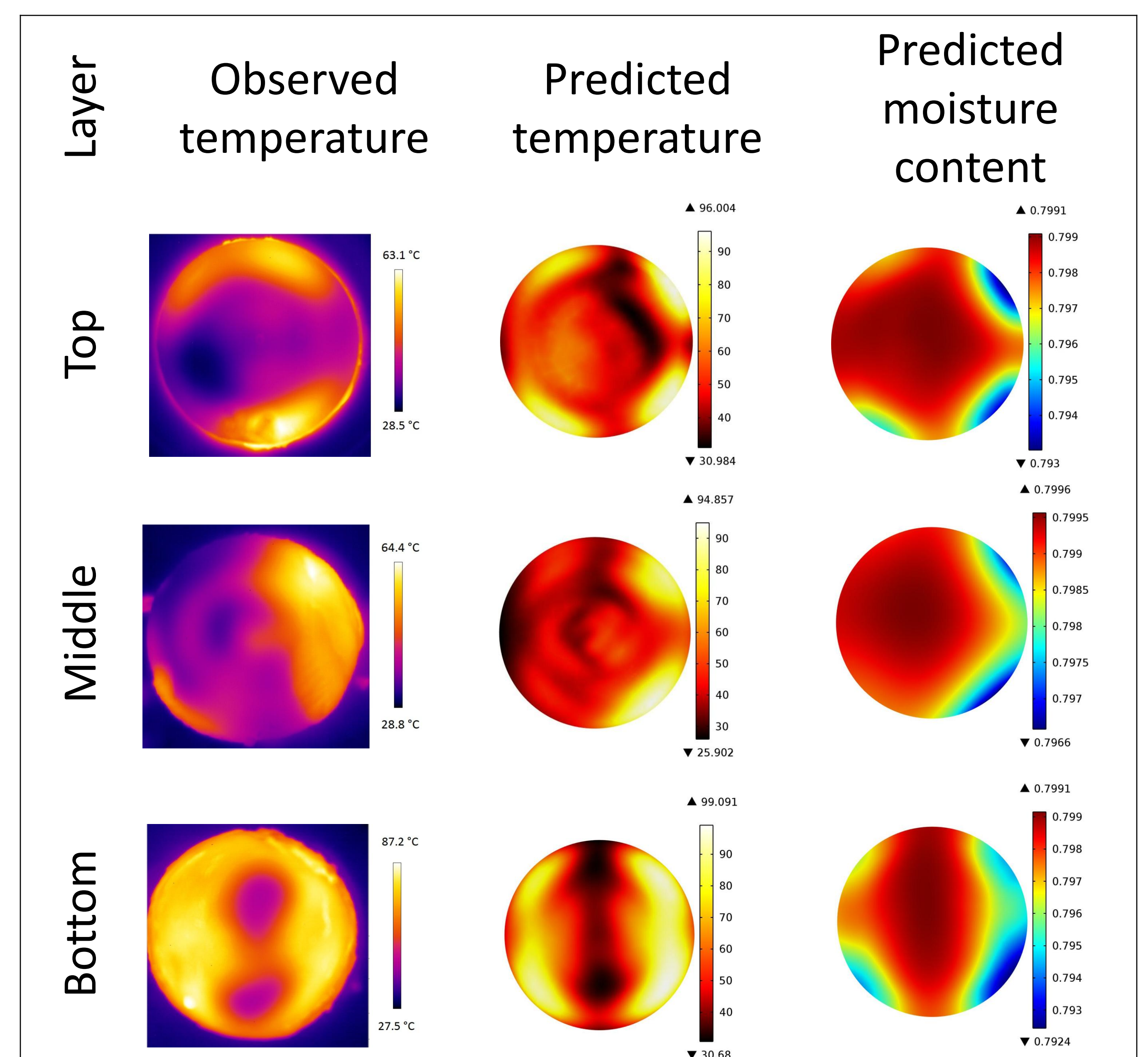


Fig 4. Predicted and observed spatial temperature profiles and predicted moisture content at three layers.

## Conclusions

- A comprehensive model of microwave heating coupled with heat, mass, and momentum transfer was developed to study the interaction between electromagnetic waves and a model food.
- The predicted spatial and transient temperature profiles, as well as the moisture content showed good agreement with the experimental results.
- A longer heating process and accurate spatial moisture content measurement are needed to further validate the model.

## References

- Rakesh, V., Datta, A.K., Walton, J.H., McCarthy, K.L., and McCarthy, M.J., Microwave combination heating: coupled electromagnetics-multiphase porous media modeling and MRI experimentation, *Bioengineering, Food, and Natural Products*, **58**, 1262-1278 (2012).