

# Coupled Electromagnetics- Multiphase Porous Media Model for Microwave Combination Heating

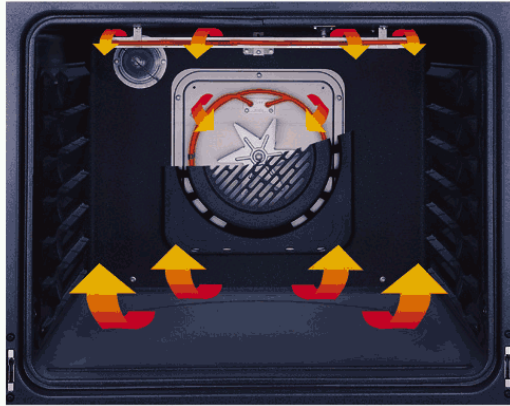
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# Goals

## Convection-Radiant Heating



- Used for cooking
- Slow

## Microwave Heating



- Fast and convenient
- Non-uniform heating
- Mostly used for reheating

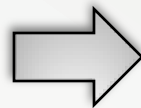
## Combination Heating



- Fast and convenient
- Can be used for cooking
- Can provide custom cooking ability

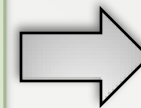
### Processing Variables

- Heating Modes
- Power levels
- Cycling



### Food Factors

- Physical properties
  - Thermal
  - Dielectric
- Size



### Desired Product

- Uniform heating
- Crust formation
- Appropriate texture

# Modeling Methods

**Primary Variables:** microwave energy deposition, temperature, moisture, pressure

## Microwave heating (Electromagnetics)

**Model:** Exponential decay(empirical)- 1D, 2D

**Variables:** energy deposition- not valid in general

Maxwell's equations- 3D

energy deposition

Increasing complexity (physics + geometry)



## Transport

**Model:** Heat Transfer only

**Variables:** temperature

Heat and mass transfer (no pressure driven flow)

temperature and moisture

Heat and mass transfer with pressure driven flow

temperature, moisture, pressure, phase change

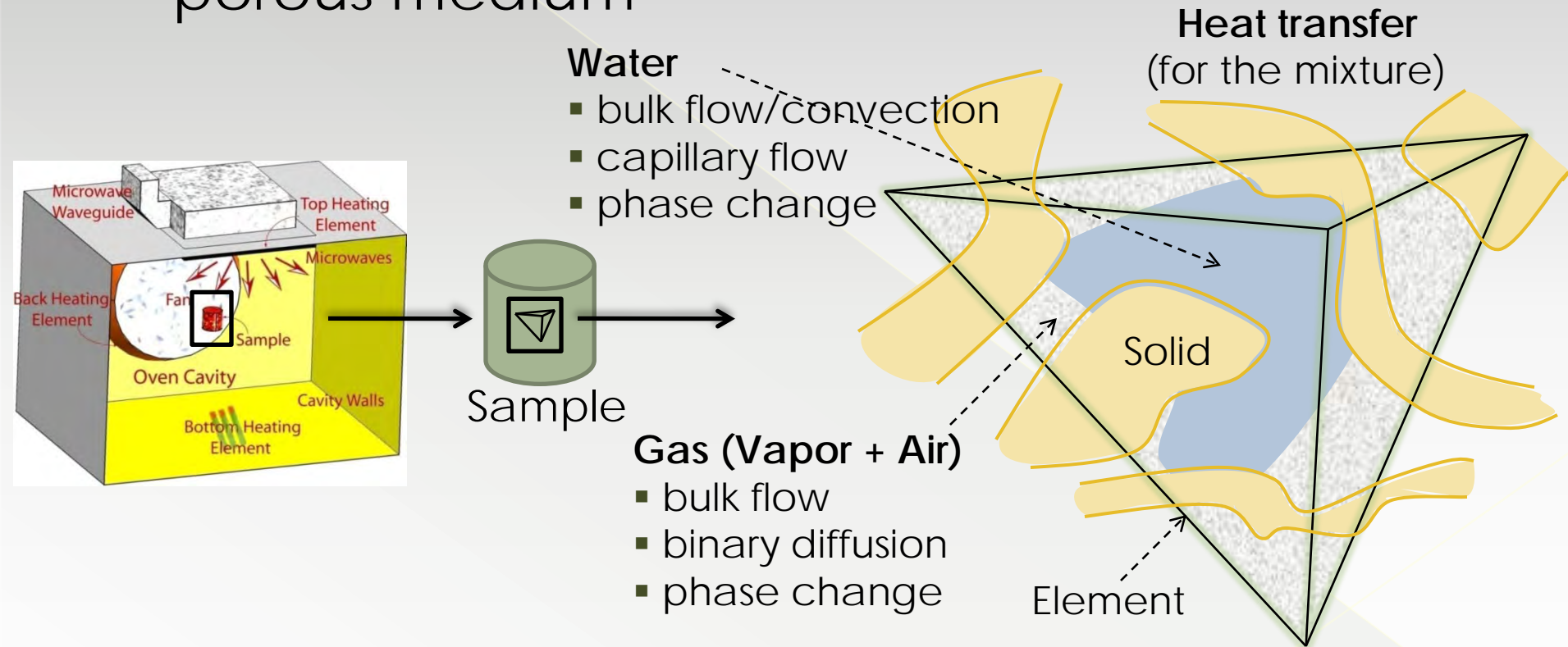
Increasing complexity (physics)

## Present work

Fully Coupled Electromagnetics- Heat and Mass Transfer with pressure driven flow (multiphase porous media model) : in 3D

# Process Description

- ◉ Microwave, hot air, radiant heating
- ◉ Multiphase transport in sample treated as a porous medium<sup>1,2,3</sup>



<sup>1</sup>Whitaker S. , *Advanced Heat Transfer*, **13**, 119-203 (1997)

<sup>2</sup>Ni H., Datta, A. K. and Torrance, K. E., *International Journal of Heat and Mass Transfer*, **42**, 1501-12 (1999)

<sup>3</sup>Halder A., Dhall A., and Datta A. K. , *Food & Bioproducts Processing*, 85, 209-19 (2007)

# Governing equations: Electromagnetics

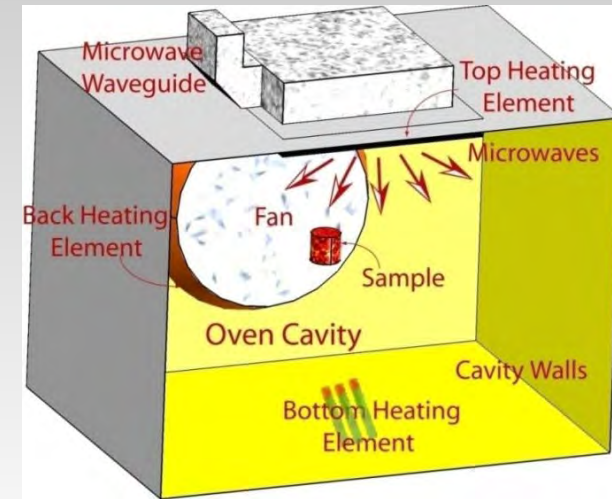
- Maxwell's equations:

$$\nabla \times \mathbf{E} = -j\omega\mu\mathbf{H} \quad \mathbf{E} = \text{Electric field intensity}$$

$$\nabla \times \mathbf{H} = j\omega\varepsilon\varepsilon_0\mathbf{E} \quad \mathbf{H} = \text{Magnetic field intensity}$$

$$\nabla \cdot (\varepsilon\mathbf{E}) = 0 \quad \omega = \text{microwave angular frequency}$$

$$\nabla \cdot \mathbf{H} = 0$$



Relative permittivity:  $\varepsilon = \underbrace{\varepsilon'}_{\text{dielectric constant}} - j \underbrace{\varepsilon''}_{\text{dielectric loss}}$

- Boundary condition (oven walls):

$$E_{\text{tangential, oven wall}} = 0$$

- Power absorbed (by the sample):  $Q_{\text{mic}} = \frac{1}{2} \omega\varepsilon_0\varepsilon'' |\mathbf{E}|^2$

# Governing Equations: Multiphase Porous Media Model

## ◎ Momentum balance

> Darcy's Law:

$$\mathbf{v}_i = -\frac{k_i k_{r,i}}{\mu_i} \nabla P$$

for water and gas (vapor/ air)

# G.E.- Mass balance

- Liquid phase (water):

$$\frac{\partial c_w}{\partial t} + \underbrace{\nabla \cdot (\mathbf{n}_w)}_{\text{flux}} = \underbrace{-\dot{I}}_{\text{phase change}}$$

$$\mathbf{n}_w = -\rho_w \frac{kk_r}{\mu} \nabla (P - p_{cap}) = -\rho_w \frac{kk_r}{\mu} \nabla P + \rho_w \frac{kk_r}{\mu} \frac{\partial p_{cap}}{\partial S_w} \nabla S_w$$

$$D_w = -\frac{kk_r}{\phi \mu} \frac{\partial p_{cap}}{\partial S_w} \quad c_w = \rho_w \phi S_w$$

$$\frac{\partial c_w}{\partial t} + \underbrace{\nabla \cdot (\rho_w \mathbf{v}_w)}_{\text{bulk flow}} = \underbrace{\nabla \cdot (D_w \nabla c_w)}_{\text{capillary flow}} - \underbrace{\dot{I}}_{\text{phase change}}$$

- Gas phase (vapor and air):

$$\frac{\partial c_g}{\partial t} + \underbrace{\nabla \cdot (\rho_g \mathbf{v}_g)}_{\text{bulk flow}} = \underbrace{\dot{I}}_{\text{phase change}}$$



# G.E.- Mass balance (contd..)

## ● Vapor:

$$\frac{\partial c_v}{\partial t} + \underbrace{\nabla \cdot (\rho_g \omega_v \mathbf{v}_g)}_{\text{bulk flow}} = \underbrace{\nabla \cdot \left( \phi S_g \frac{C^2}{\rho_g} M_a M_v D_{eff,g} \nabla x_v \right)}_{\text{binary diffusion (vapor and air)}} + \dot{i}$$

$$\underbrace{\omega_v + \omega_a}_{\text{mass fractions}} = 1$$

## ● Phase change<sup>#</sup> (evaporation/condensation):

$$\dot{i} = K \frac{M_v}{RT} (p_{v,eq} - p_v)$$

# G.E.- Energy balance

● For the mixture:

$$\frac{\partial}{\partial t} \left[ \sum_{i=s,w,v,a} (c_i c_{p,i} T) \right] + \nabla \cdot \left[ \sum_{i=w,v,a} \underbrace{(c_{p,i} \mathbf{n}_i T)}_{\text{bulk flow}} \right] = \underbrace{\nabla (k_{eff} \nabla T)}_{\text{conduction}} - \overbrace{\lambda \dot{I}}^{\text{phase change}} + \underbrace{Q_{mic}}_{\text{microwave source}}$$

> Fluxes:

$$\mathbf{n}_v = \rho_g \omega_v \mathbf{v}_g$$

$$\mathbf{n}_a = \rho_g \omega_a \mathbf{v}_g$$

$$\mathbf{n}_w = \underbrace{\left[ \rho_w \mathbf{v}_w - D_{w,cap} \nabla c_w \right]}_{\text{water flux due to liquid pressure, } P-p_{cap}}$$

> Average thermal conductivity:

$$k_{eff} = (1 - \phi) k_s + \phi \left\{ S_w k_w + S_g (\omega_v k_v + \omega_a k_a) \right\}$$

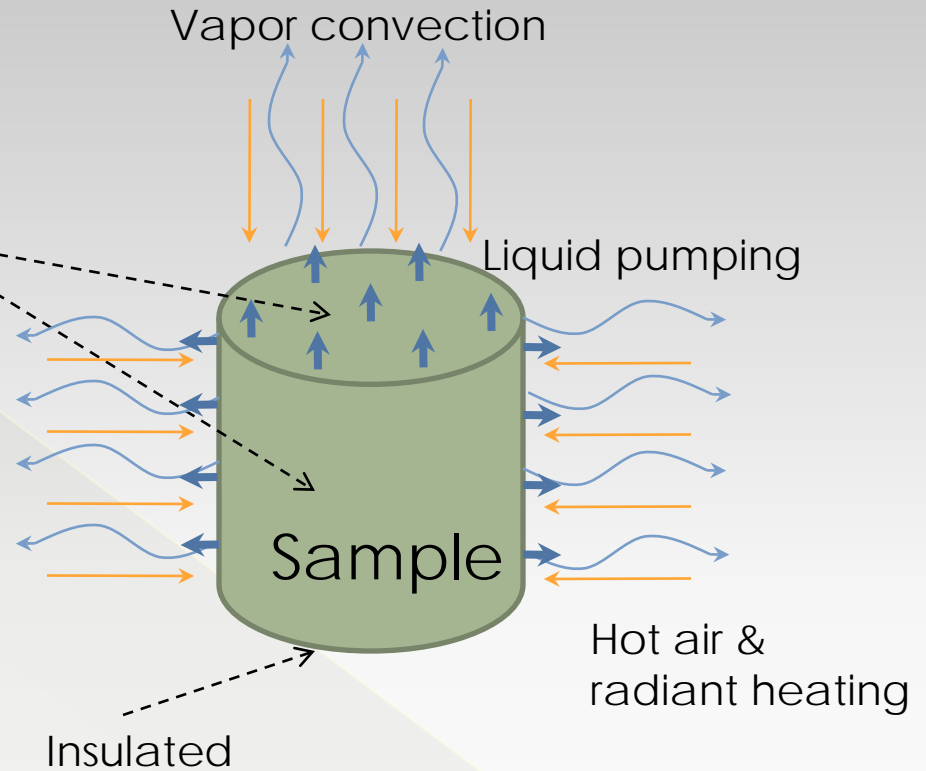
# Boundary Conditions

$$-k \frac{\partial T}{\partial n} = h(T - T_{oven}) - n_v c_{pv} T - \underbrace{n_w c_{pw} T}_{\text{when } S_w = 1}$$

$$n_w = \rho_w u_w, \quad \text{when } S_w = 1$$

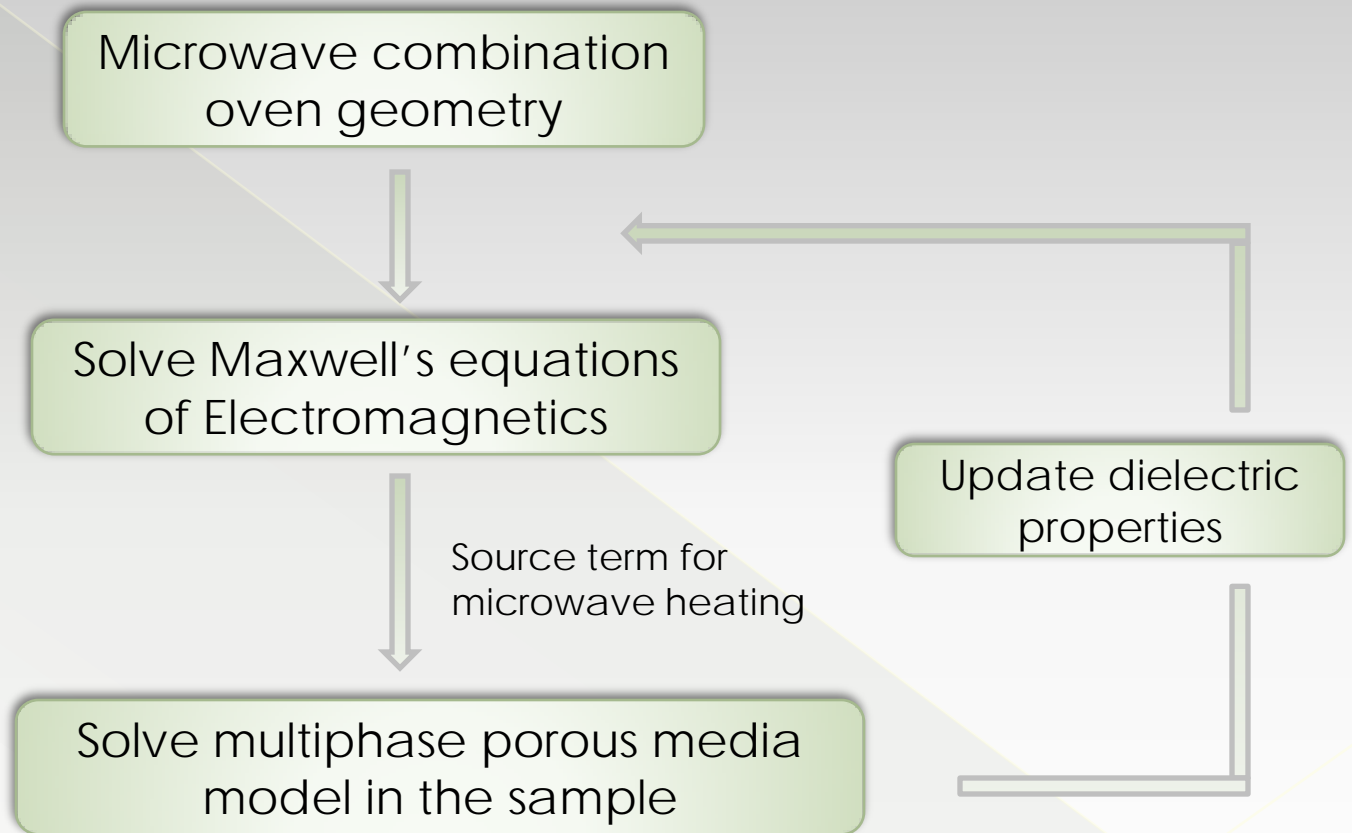
$$n_v = h_m c_v$$

$$P = P_{amb}$$



Oven at temp,  $T_{oven}$

# Computational Scheme



# Implementation

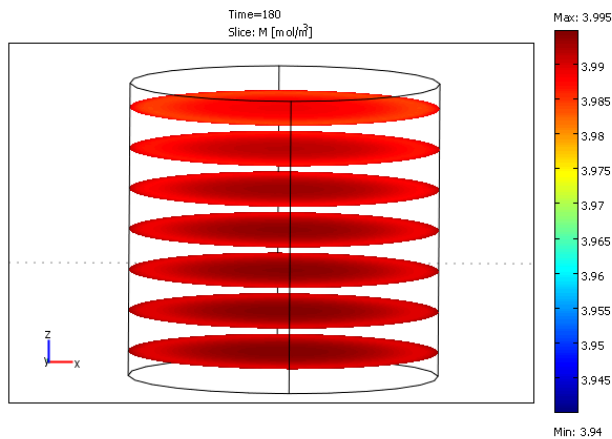
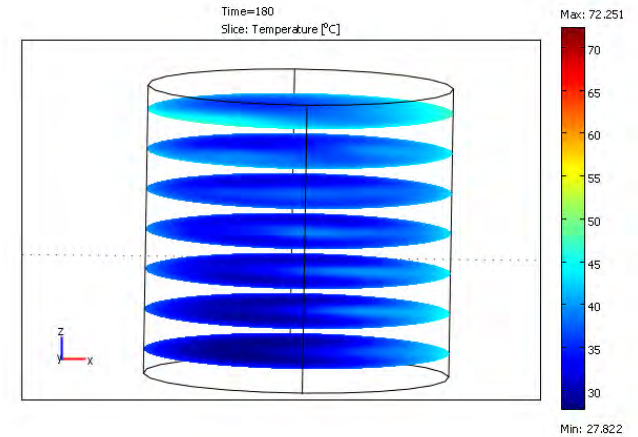
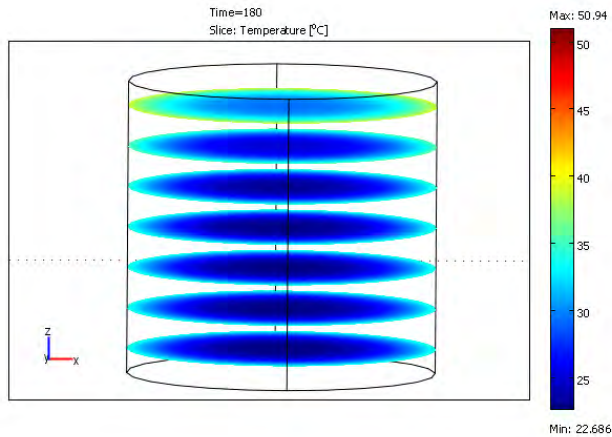
- ◎ Equations coupled using scripting in COMSOL
- ◎ Problems
  - > 3D first time- EM (~2.4M DOFs) and Porous media (~200k DOFs): 42 hrs for 10 min heating: 16 Gb RAM
  - > Different mesh and solver (stationary, transient, iterative/ direct) needed for the two physics
  - > To make equations implementable in COMSOL additions terms were added- convergence problems

# Computed Results

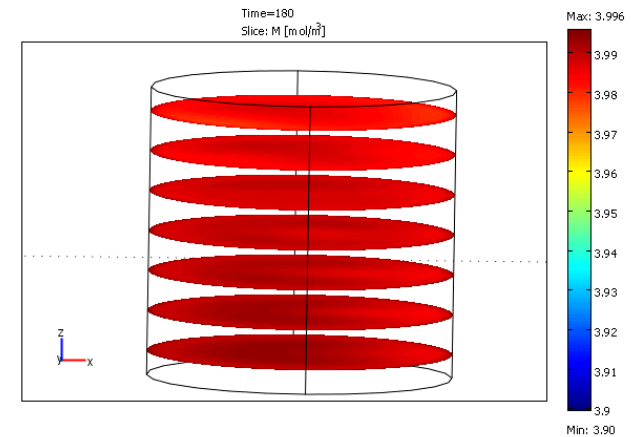
Radiant & hot air

Microwave(10s/50 on), radiant & hot air

Temperature



Moisture

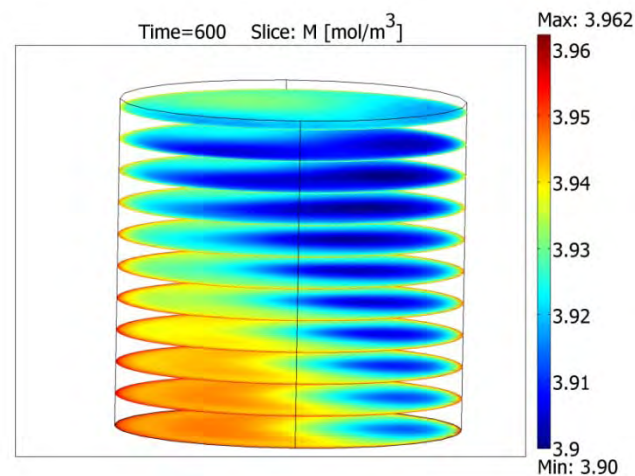
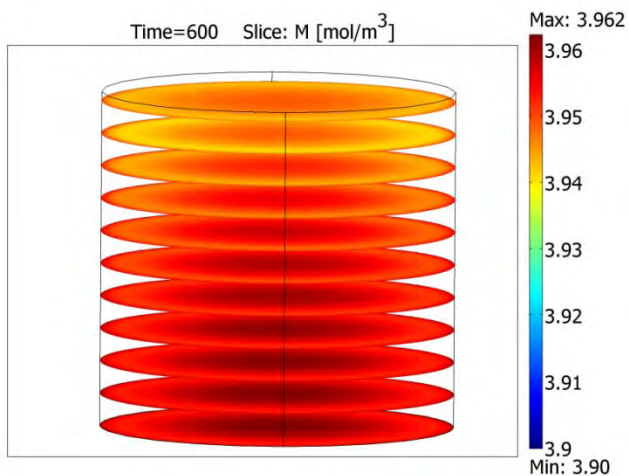
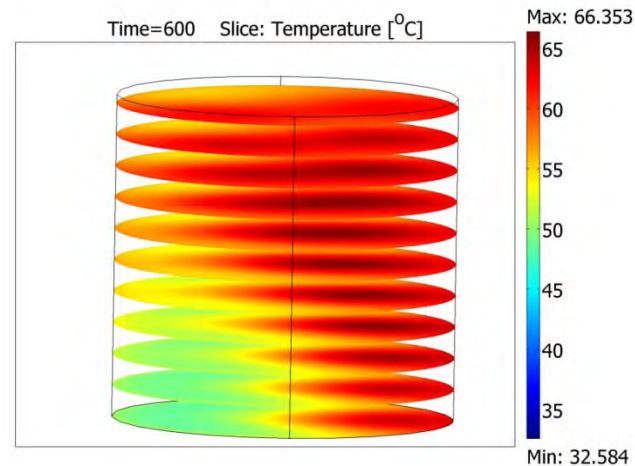
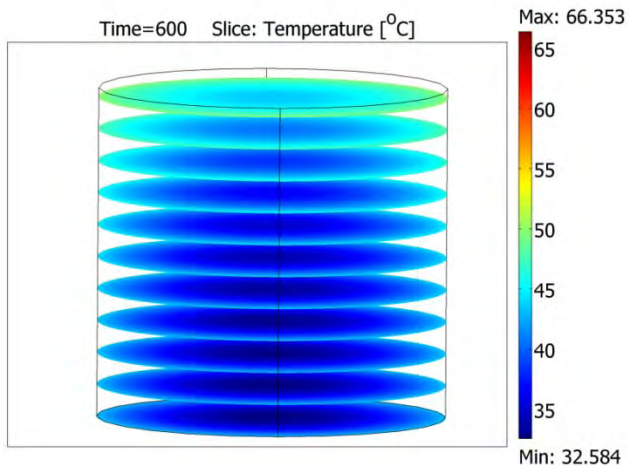


# Temperatures & moisture distributions after 10 min of heating

Radiant & hot air

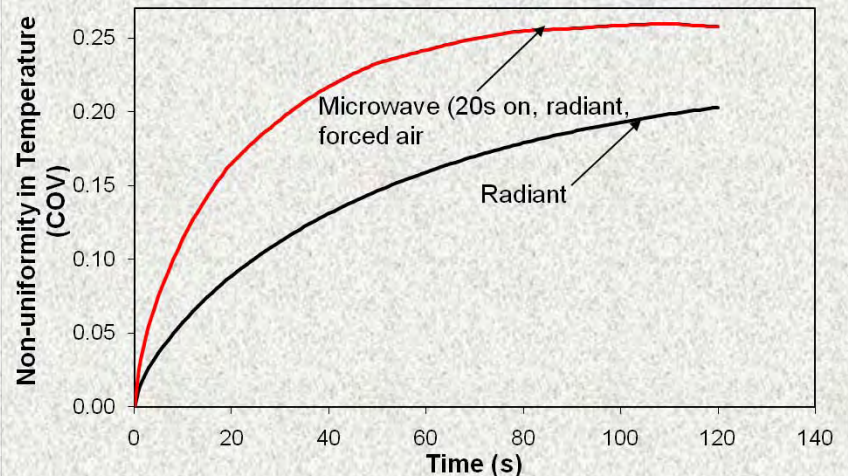
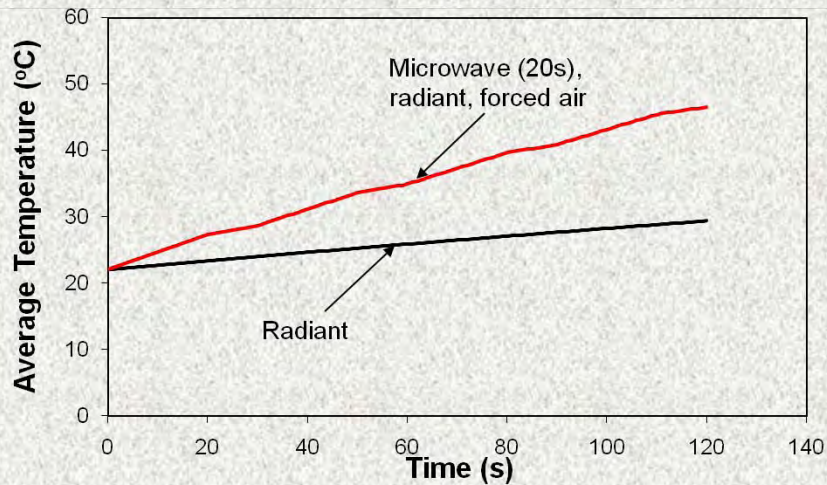
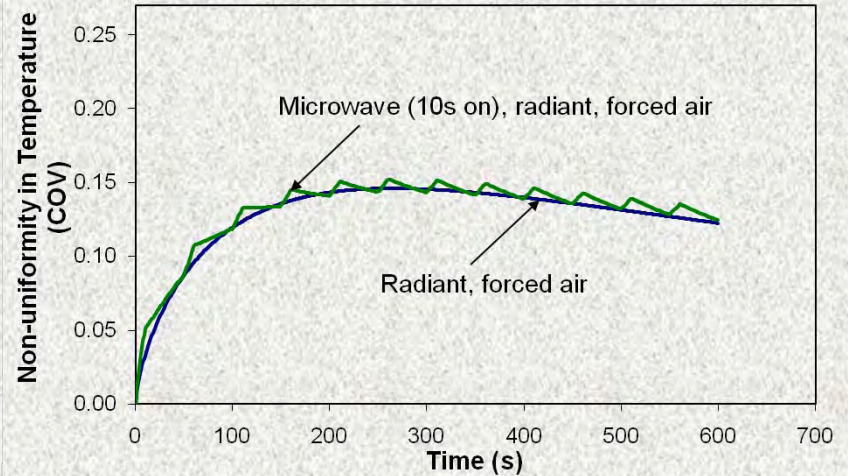
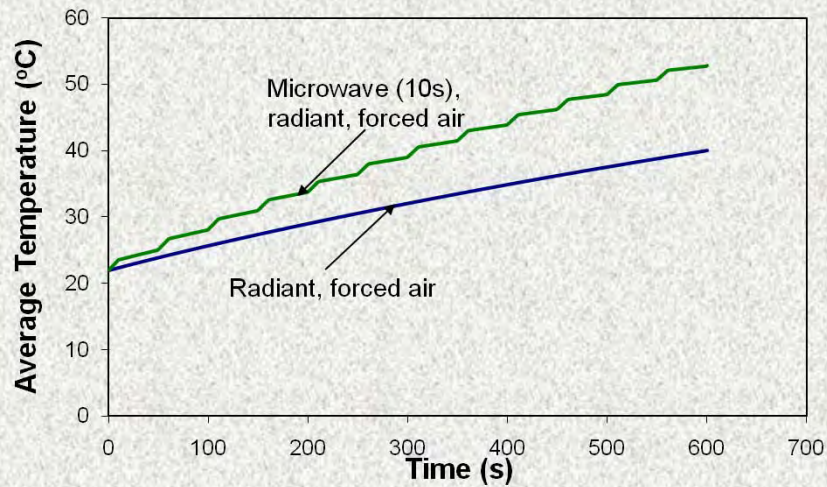
Microwave(10s/50 on), radiant & hot air

Temperature



Moisture

# Microwave combination heating increases the speed of heating while maintaining the uniformity





# Conclusions

- First study - complex coupling of Maxwell's equations with a multiphase porous media model
- Optimum combination of heating parameters can be developed that can speed up the process and maintain heating uniformity at the same time
- Results can be used to develop design recommendations for combination heating for different thermal processes

# Ongoing Work

- Experimental validation using Magnetic Resonance Imaging (MRI): UC Davis
- Coupled multiphase porous media-solid mechanics model to study processes with large volume change (e.g. microwave puffing)

# Acknowledgements

- ◎ USDA Grant



- ◎ GE for the oven
- ◎ Research group members(BEE, Cornell University)
  - > Amit Halder
  - > Ashish Dhall

# Questions?

Thank You!