

ENGINEERING

Prediction of Thermoacoustic Instabilities in Combustion Systems - Application to a Simplified Model of a Domestic Boiler

D. Tonon, Lausanne, 23/10/2018

Company Profile

- ▶ **T4G Engineering GmbH** has been founded in 2017 in Luzern, Switzerland
- ▶ T4G Engineering provides reliable and cost-effective solutions and services in:
 - Clean, Smart and Sustainable Energy and Power
 - Advanced Combustion Systems and Combustion Dynamics
 - Aeroacoustics
 - Technical Acoustics
 - Development of simulation and calculation software and tools
 - Training
- In particular, the team of T4G Engineering has cuttingedge skills and experience in Aeroacoustic and Themoacoustic Coupling in Energy Processes
- ▶ T4G Engineering helps you solving your challenges









Combustion Systems Development

Low pollutants emissions can be achieved with **lean-premixed combustion**, but there are **intrinsic problems** with a lean combustion zone

- Difficulties in igniting the flame
- ▶ High promptness to **unstable combustion** (i.e. combustion dynamics) process leading to high amplitude pressure oscillations (i.e. acoustic pulsations)
- Combustion dynamics is due to aero-acoustic and thermo-acoustic coupling processes
 - Aero-acoustic coupling between flow instabilities and acoustic pressure waves in the combustion system
 - ▶ Thermo-acoustic coupling between **heat release fluctuations** and acoustic pressure waves in the combustion system

Effect of combustor acoustic pulsations

Pressure oscillations → Structural vibrations → Pulsation Induced Damages



Combustion Systems Development

Solution to the problem of Combustion Dynamics

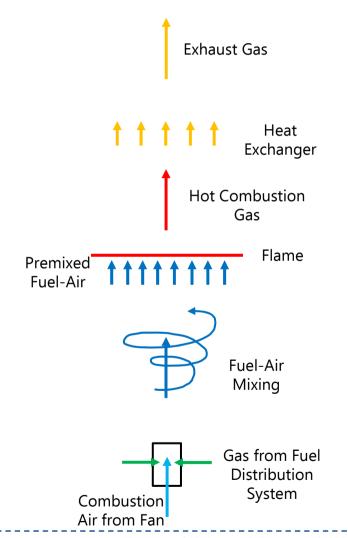
- Approach:
 - Develop prediction tools of combustion dynamics to aid the design of combustion systems
 - Use of numerical and experimental tools to find concepts to avoid high dynamics
 - Monitor the combustion behavior to precisely characterize the combustion dynamics of a combustion system
- Solution:
 - Design optimization: fuel streams/stages design, fuel line design, aeroacoustic design, thermoacoustic design
 - Passive acoustic damping solutions as integral part of the combustion system
 - Active control of pulsations/vibrations

Solution to the problem

Combustion Dynamics Modelling; Design optimization; Passive damping solutions; Active control of pulsations

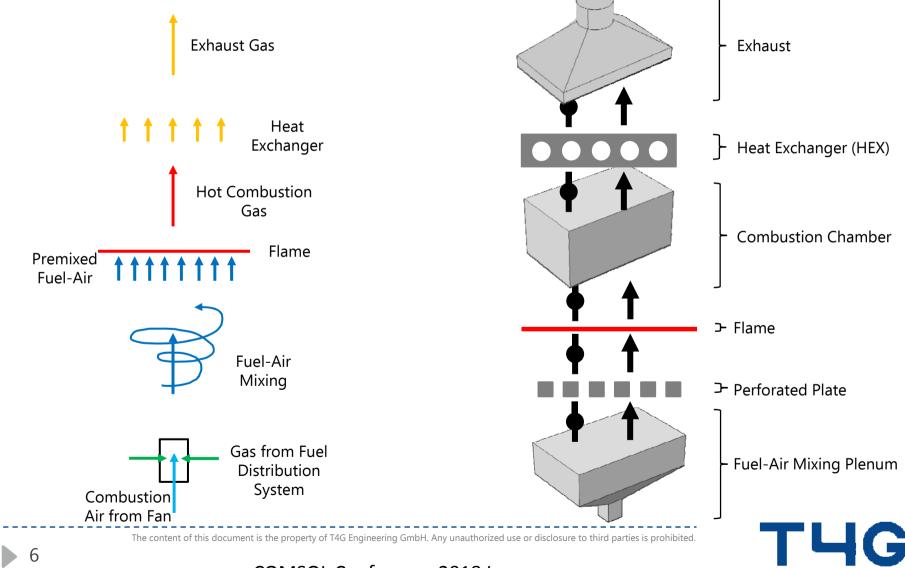


Domestic Boiler Example



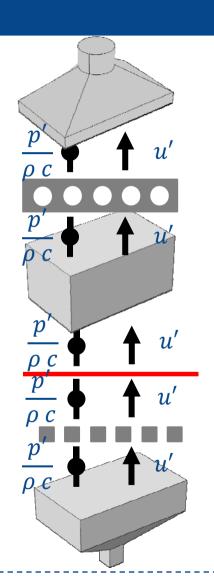


Domestic Boiler Example



Acoustic Network Model

- Network elements connected by ports
- Acoustic compactness of flame and heat exchanger
 - Flame thickens much smaller than wavelength ($\delta_{flame} \ll \lambda$)
 - Heat exchanger tubes diameter much smaller than wavelength ($D_{hex} \ll \lambda$)
- Plane waves at the network ports
- Acoustic wave propagation in network elements:
 - Analytical models: Perforated Plate, Flame and Heat Exchanger
 - FEM model (COMSOL): Fuel-Air Mixing Plenum, Combustion Chamber, Exhaust



$$\frac{\hat{p}_1}{\rho_1 c_1}$$
 $\frac{\hat{p}_2}{\rho_2 c_2}$
 \hat{u}_1
 $\frac{\hat{p}_2}{\rho_2 c_2}$

Transfer Matrix

$$\begin{bmatrix} \frac{p'}{\rho c} \\ u' \end{bmatrix}_2 = \begin{bmatrix} T_{11} & T_{12} \\ T_{21} & T_{22} \end{bmatrix} \begin{bmatrix} \frac{p'}{\rho c} \\ u' \end{bmatrix}_1$$

Analytical and/or FEM



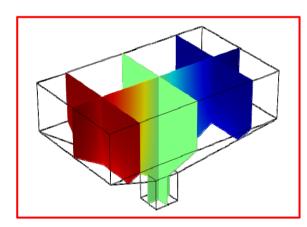
FEM Calculated Network Element Transfer Matrix

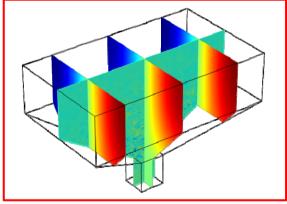
- Numerical evaluation of acoustic transfer matrix of network elements with COMSOL Multiphysics
 - Pressure Acoustics, Frequency Domain (acpr) physics interface with Frequency Domain study
 - Pressure Acoustics, Frequency Domain (acpr) physics interface with Eigenfrequency study
- Workflow to evaluate network elements transfer matrices with COMSOL Multiphysics:
 - Import geometry (CAD Import Module) in COMSOL Multiphysics
 - Divide the geometry in domains (partition objects) and save each domain (.stl binary)
 - Calculate the eigenfrequencies for each domain
 - Export mode shape at domain boundaries (corresponding to network ports) for each eigenfrequency; normalization factor of the modes; speed of sound and density in the domain
 - Take into account only modes with plane waves at the network ports
- Import COMSOL simulation results in T4G's Acoustic Network Model

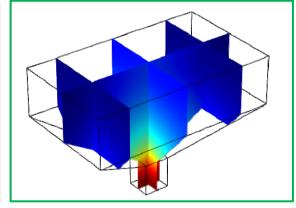


Selection of modes with plane waves at the network ports

- Only modes corresponding to plane waves at the network ports should be taken into account
 - Manual selection by visual inspection
 - Automated selection in COMSOL by means of *Volume Integration*, *Volume Average*, *Surface Average*, *Surface Minimum* and *Surface Maximum* of acoustic pressure

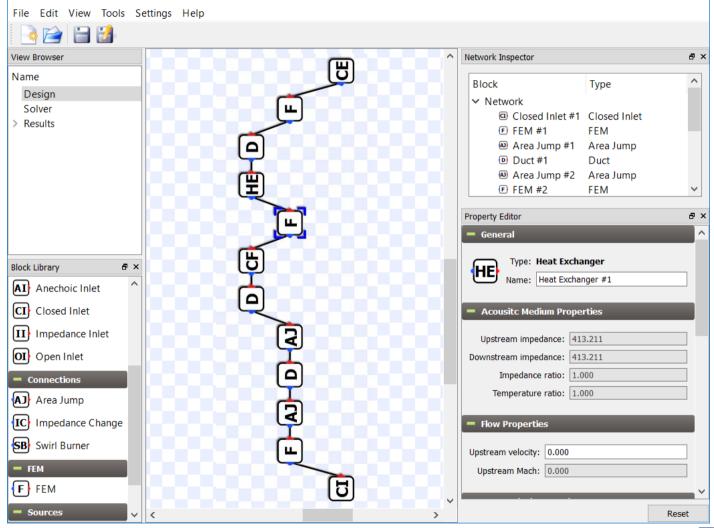






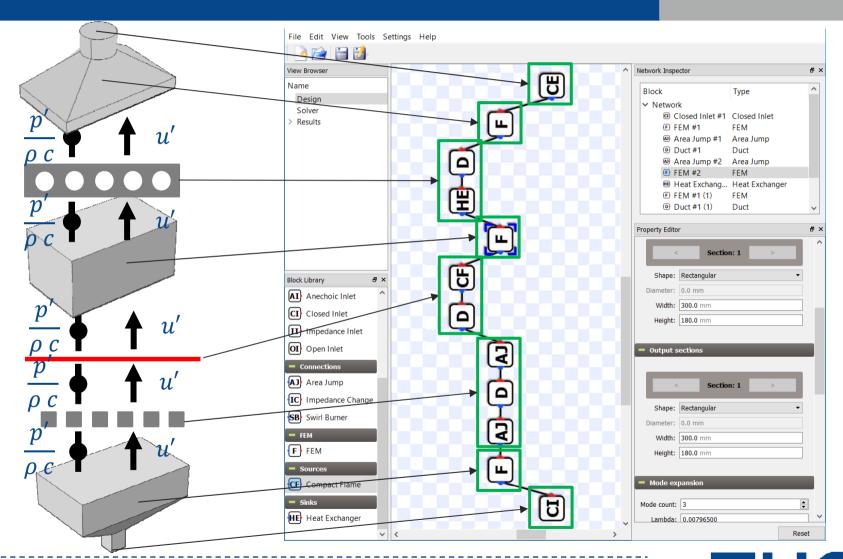


T4G's Acoustic Network Model



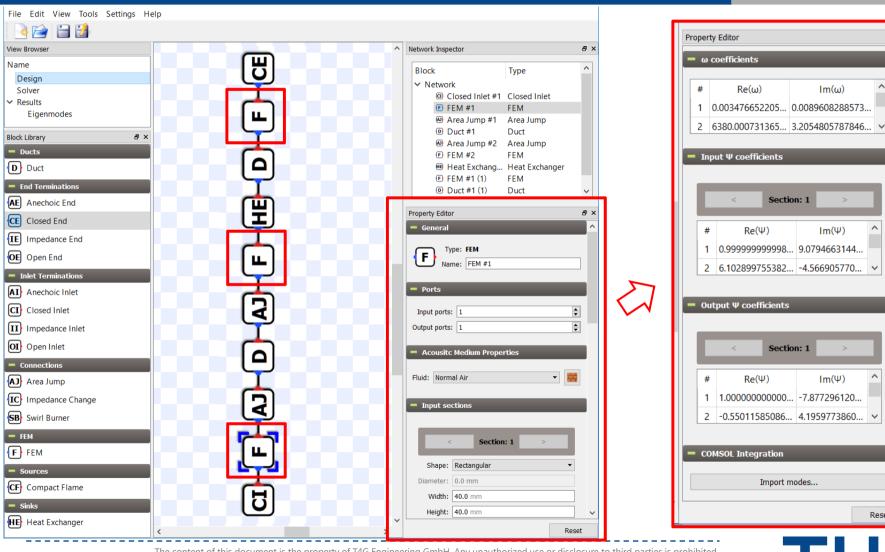


T4G's Acoustic Network Model





T4G's Acoustic Network Model





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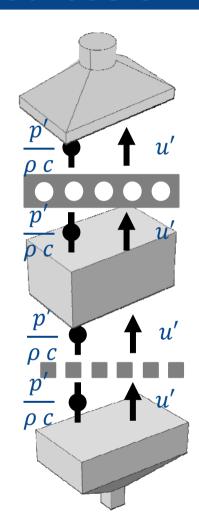
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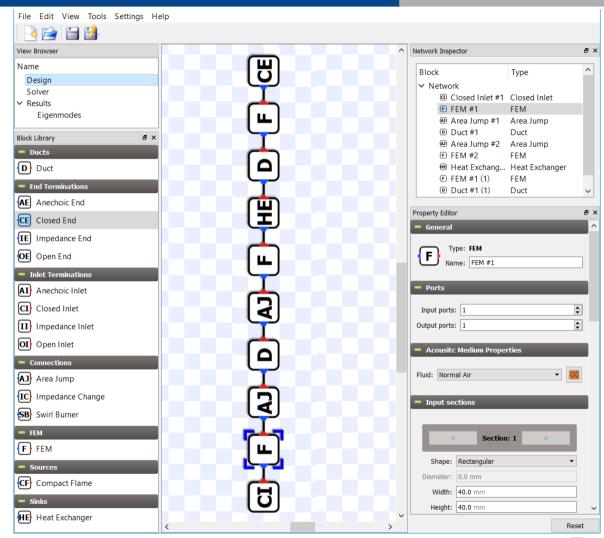
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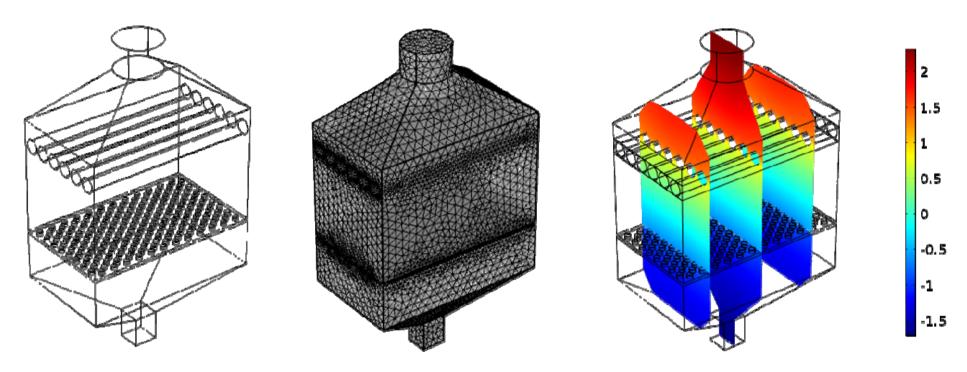
Validation Case with no acoustic sources or losses







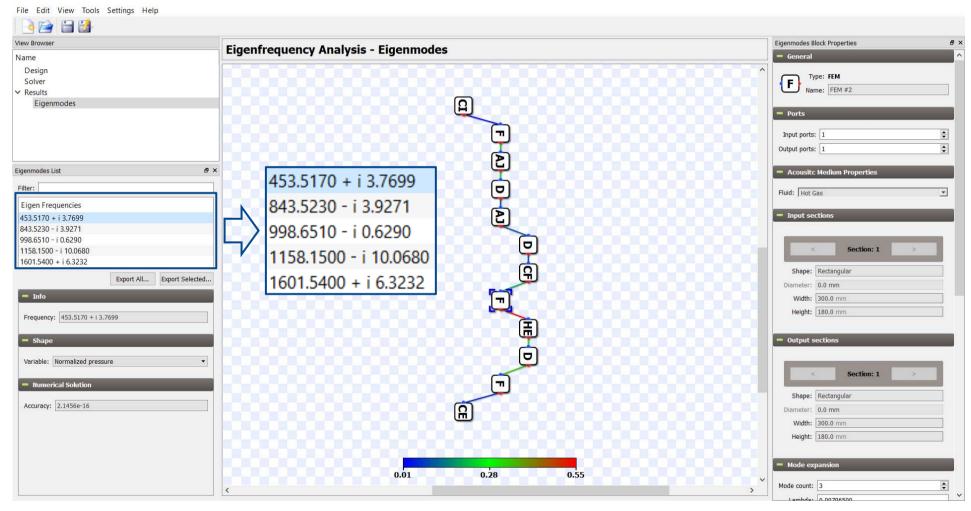
Validation Case with no acoustic sources or losses



- Comparison of Network Model and COMSOL simulation of the full domain without acoustic sources or losses
 - Pressure Acoustics, Frequency Domain (acpr) physics interface with Eigenfrequency study
 - Validation (i.e. cross-check) of the network model results



Analysis of Thermoacoustic Stability of a Simplified Model of a Domestic Boiler





Thank you for listening

